



## Material - ASTM A 352 J31550

## **Standard Specification for Steel Castings for Pressure Purposes**

**Group - Ferrous Mild Steel Alloys** 

Sub Group - ASTM A 352 J31550 Steel Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 max.		
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.500 - 0.800	Normalizing or Quenching or Solution Annealing	
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Nickel	Ni %	3.000 - 4.000		
Iron	Fe %	Balance		
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-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	485 - 655
-	-	-	Yield Strength in Mpa	275 min.
-	-	-	Elongation in %	24 min.
-	-	-	Reduction of Area in %	35 min.
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN 10213 G9Ni14	BS	British	Plate, Tubes and Forging	
G9Ni14	ISO	International	Casting	
1.5638	ISO	International	Casting	
A 352 Grade LC3	ASTM	USA	Casting	
G 9 Ni 14	CSN	Czech Republic	Casting	
G 9 Ni 14	EN	European Union	Casting	
G 9 Ni 14	DIN	Germany	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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